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|--|---|-----------|---------------|---------------|---|--|------------------------|-----------|-------------|
| General Purpose with coating | AXCELA G (G-BN3, BS3) <i>Purple coating</i> | | | | | AXCELA G4 (G-BN4) <i>TiAlN coating</i> | | | |
| | width | thickness | 0,9/1,1 B3 | 1,4/1,6 B3 | 1,8/2 B2 | 2/3 B4 | width | thickness | 1,8/2 B2 |
| | 41 | 1,3 | | | ● | ● | 41 | 1,3 | ● |
| | 54 | 1,6 | ○ | ● | ● | | Custom G TiAlN coating | | |
| General Purpose | | | | | | | | | |
| AXCELA G2 (G-BN2) <i>TiN coating</i> | | | | | AXCELA GB2 (G-CS2) <i>TiN coating</i> | | | | |
| width | thickness | 1 B2 | 1,8/2 B2 | 3 B2 | width | thickness | 1,8/2 V3 | | |
| 34 | 1,1 | | ● | | 34 | 1,1 | | | |
| 41 | 1,3 | | ● | | 41 | 1,3 | ○ | | |
| 54 | 1,3 | | ○ | | Custom G & B with TiN coating | | | | |
| Custom G TiN coating | | | | | | | | | |

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|--|------------------------------|---------------|-----------------|---------------|-----------------|-------------|-----------|-----------|-----------|--|--|
| General Purpose non coating | AXCELA S (S-BN1, BS1) | | | | | | | | | | |
| | width | thickness | 0,9/1,1 B3 | 1,4/1,6 B3 | 1,8/2 B2 | 2/3 B4 | 2/3 B2 | 3/4 B4 | 3/4 B2 | | |
| | 27 | 0,9 | | | | | | ● | ● | | |
| | 34 | 1,1 | | | ● | ● | ● | ● | ● | | |
| 41 | 1,3 | | ○ | ● | ● | ● | ● | ● | | | |
| 54 | 1,6 | ● | ● | ● | ● | ● | | | | | |
| 67 | 1,6 | ● | ● | | | | | | | | |
| 80 | 1,6 | ○ | | | | | | | | | |
| General Purpose Standard series, for small dimension | | | | | | | | | | | |
| AXCELA B (S-VS1, H-VY1) | | | | | | | | | | | |
| width | thickness | 0,9/1,1 V4 | 0,9/1,1 (V3) | 1,4/1,6 V4 | 1,4/1,6 (V3) | 1,8/2 V3 | 2/3 V3 | 3/4 V3 | | | |
| 27 | 0,9 | | | | | | | | ● | | |
| 34 | 1,1 | | | | | | | | ● | | |
| 41 | 1,3 | | | ● | ● | ● | ● | ● | ● | | |
| 54 | 1,6 | ● | ● | ● | ● | ● | ● | | | | |
| 67 | 1,6 | ● | ○ | ● | ● | | | | | | |
| 80 | 1,6 | ○ | | | | | | | | | |
| General Purpose Basic series, for large dimension | | | | | | | | | | | |

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|------------------------------------|----------------------------|---------------|---------------|---------------|---------------|-------------|---|--|---------------|---------------|------------------|------------------|------------------|
| Special Purpose | AXCELA H (VG1, VY1) | | | | | | | AXCELA H-AP (H-VG1 AP) | | | | | |
| | width | thickness | 0,5/0,8 V5 | 0,9/1,1 V5 | 1,4/1,6 V5 | 1,8/2 V4 | 2/3 V4 | 3/4 V4 | width | thickness | 0,5/0,8 V5 AP | 0,9/1,1 V5 AP | 1,4/1,6 V5 AP |
| | 34 | 1,1 | | | | ● | ● | ● | 54 | 1,6 | | | ○ |
| | 41 | 13,0 | | | ● | ● | ● | ● | 67 | 1,6 | | ○ | ○ |
| 54 | 1,6 | | ● | ● | ● | ● | | 80 | 1,6 | ○ | ○ | | |
| 67 | 1,6 | | ● | ● | ● | | | Super Hard to cut material and AP for big diameter | | | | | |
| 80 | 1,6 | ● | ● | | | | | Super Hard to cut material | | | | | |
| Special Purpose | | | | | | | | | | | | | |
| AXCELA HMAX (H-BN1) | | | | | | | AXCELA TAG (H-CY1) | | | | | | |
| width | thickness | 2/3 B2 | 3/4 B2 | | | | | width | thickness | 0,7/1 C4 | 1/1,5 C4 | | |
| 34 | 1,1 | ● | ● | | | | | 34 | 1,1 | | | | |
| 41 | 1,3 | ● | ● | | | | | 41 | 13,0 | | | | |
| | | | | | | | ->HRC50, Hard Cr Plite | | | | | | |
| | | | | | | | Target material, special alloy (difficult) big material | | | | | | |
| AXCELA A (A-BN1) | | | | | | | AXCELA ALB (A-VG1) | | | | | | |
| width | thickness | 1,4/1,6 B2 | 1,8/2 B2 | 2/3 B2 | 3/4 B2 | 3 B2 | width | thickness | 0,5/0,8 V5 | 0,9/1,1 V5 | 1,4/1,6 V5 | | |
| 27 | 0,9 | | | | | | 54 | 1,6 | | ○ | | | |
| 34 | 1,1 | | | | | | 67 | 1,6 | | ○ | | | |
| 41 | 1,3 | | ○ | ○ | | | 80 | 1,6 | ○ | ○ | | | |
| 54 | 1,3 | ○ | ○ | ○ | | | Aluminum Large Block | | | | | | |
| 80 | 1,1 | ○ | ○ | | | | | | | | | | |
| Al-Si (>7%), Automotive, cast iron | | | | | | | | | | | | | |

■ = **New** ■ = **Discount (discontinue after the stock is over)** ● **Standard Dimension**
■ = **Planned** ■ = **Available** ○ **Special Dimension, Availability depends on stock**
 AP **Anti Pinching**